# **GESTRA Steam Systems**

Gestra

General-Purpose Controller Type PKC With SMART Function

#### Purpose

The general-purpose controller PKC can be used for simple automatic control loops and for the automation of complex control processes. Thanks to its high flexibility the controller suggests itself as an economical solution for many industrial applications. The instrument has Self-Monitoring with Routing Testing (SMART) features for self-optimisation of the control parameters. A serial interface (Profibus) is available as optional extra. The configuration and parameterisation data are stored in an EEPROM. The easy-toread 5 line alphanumeric LCD display is menu-driven and facilitates on-site configuration and parameter entry in accordance with the operating conditions.

#### Design

General-purpose controller in a case for panel mounting to DIN 43700 for installation in control panels, desks and cabinets.

Wiring via rear 32-pole terminal block with swing-up safety cover, for conductor sizes  $\leq 1.0\ mm^2.$ 

#### Function

#### **Continuous controller**

| PID action                                 |                |
|--|----------------|
| Proportional action                        |                |
| coefficient kp:                            | 0.5 to 999.0 % |
| Reset time T <sub>r</sub> [s]:             | 1 s to 1200 s  |
| Derivative action time T <sub>d</sub> [s]: | 1 s to 600 s   |

#### **Discontinuous controller**

2-position, 3-position stepping controller A self-optimisation feature, which ensures the automatic adaption of the control parameters to the process, is implemented in the general-purpose controller PKC. The self-optimisation by adaptation is effected by a **SMART** module.

#### **Technical Data**

#### Inputs

#### **Controller Input 1**

#### Thermocouples

| Туре    | °C Range  |
|---------|-----------|
| В       | 0/1820    |
| С       | 0/2300    |
| D       | 0/2300    |
| E       | -100/800  |
| G       | 0/2300    |
| L       | -100/900  |
| J       | -100/1000 |
| K       | -100/1370 |
| N       | -100/1400 |
| Ni/NiMo | 0/1100    |
| R       | -50/1760  |
| S       | -50/1760  |
| Т       | -200/400  |
| U       | -200/600  |

 $\begin{array}{l} \mbox{Comparison-point compensation error: 0.1 °C} \\ \mbox{Input impedance:} \geq 100 \ \mbox{k}\Omega \\ \mbox{Sensor fracture detection and indication on display.} \end{array}$ 

#### Voltage/Current

|                     | d.c. voltage | direct current     |
|---------------------|--------------|--------------------|
| Input<br>resistance | 400 kΩ       | 5 Ω<br>DIN IEC 381 |
| Measuring<br>range  | 0-10 V       | 0/4-20 mA          |

#### PT 100 Resistance Thermometer

Input for PT 100 sensors in acc. with DIN 43760 and for three-wire connection.

Measuring range: –200  $^\circ\text{C}$  to 850  $^\circ\text{C}$ 

Measuring current: max. 1 mA Measuring error: 0.2 % of the measuring range Sensor fracture and short-circuit detection indicated on display

Conductor resistance: max. 20  $\Omega$  / conductor

#### Frequency

Three logic inputs via volt-free contacts Configurable for the following functions:

- auto/manual change-over
- local/remote set-point selection
- set-point selection SP1 SP2 and SP 3 SP4
- storing actual value read-out
- manual reset of alarms

#### Set Point

Four local (internal) and one remote (external) set points: mA or  $\ensuremath{\mathsf{V}}$ 

#### **Outputs**

#### Relay

Two volt-free relay contacts (output 1 and 2), contact rating 3 A @ 250 V on resistive load.

Servomotor (output 3 and 4), contact rating 3 A @ 250 V on resistive load.

#### Current

0/4 – 20 mA, max. load 600  $\Omega$  (output 5)

#### **Alarm/Limit Values**

Two volt-free relay contacts for upper and lower limits: (absolute) band and deviation alarm, contact rating 3 A @ 250 V on resistive load.

#### **Transmitter Supply**

24 V DC  $\pm$  20 % not insulated max. current 25 mA, max. load 600  $\Omega$ 

#### Read-out

LCD display, alphanumeric characters, 5 lines

#### Setting

Menu-driven keyboard programmable configuration and parameter definition

#### Case

Installation: panel mounting Dimensions: 48 x 96 x 128 mm Weight: 500 g Front protection: IP 65

#### Mains supply

100 – 240 V AC, 50/60 Hz, 24 V AC/DC (optional) Power consumption: max. 15 VA Admissible ambient temperature: 0 °C to 50 °C Storage temperature: -20 °C to 70 °C Relative humidity: 20 – 85 %, not condensing

# Product Range B1

PKC



# General-Purpose Controller Type PKC With SMART Function

### Wiring

Interfaces: RS 485 (optional) Sensor supply: 24 V DC Max. permissible current: 25 mA

# **Important Notes**

Sensors should always be connected with screened cable. If a pneumatic actuator is used an electro-pneumatic transducer is required.

Ensure interference suppression of loads connected to the relay contacts by appropriate wiring.

## **Order and Enquiry Specification**

GESTRA general-purpose controller **type PKC – servo –** with min. and max. limit values SMART function module for self-optimisation of control

parameters by adaptation, in a case for panel mounting to DIN 43700 Dimensions: 48 x 96 x 145 (130 mm)

Front protection: IP 65 Inputs: PT 100 (three-wire connection) Thermocouples (14 types) Remote set point 0/4 – 20 mA 3 logic inputs 4 local set points Outputs: 24 V DC transmitter supply Servomotor drive (output 3 and 4) Control output or actual value 0/4 – 20 mA (output 5) 2 changeover contacts for min./max. limit (output 1 and 2) Supply voltage: 100 – 240 V, 50/60 HZ

#### GESTRA general-purpose controller **type PKC – mA –** Inputs: Linear inputs 0/4 - 20 mA, mV, V Thermocouples (14 types) Remote set point 0/4 - 20 mA 3 logic inputs 4 local set points Outputs: 24 V DC transmitter supply Servomotor drive or min./max. alarm (output 3 and 4) Control output 0/4 - 20 mA (output 5) 2 changeover contacts for min./max. limit (output 1 and 2)

## **Associated Equipment**

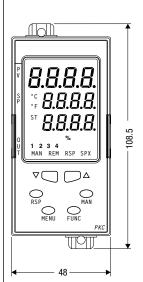
- Thermocouples
- Resistance thermometer
- Pressure transducer
- Level electrode type NRGT 26-...
- Level transmitter type NRT 2-1
- Conductivity transmitter type LRT 1-5/LRT 1-6
- Pneumatic and electric control valves series 200, 500, V 725, V 726 and V 727

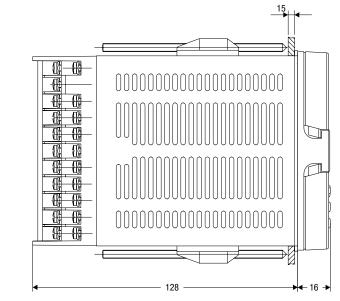
Supply in accordance with our general terms of business.

# **GESTRA AG**

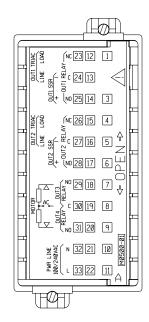
Münchener Straße 77, 28215 Bremen, Germany Telefon +49 421 3503-0, Telefax +49 421 3503-393 E-mail info@de.gestra.com, Web www.gestra.de

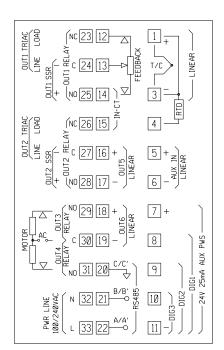
# Dimensions





# Wiring Diagram





# Gestra®